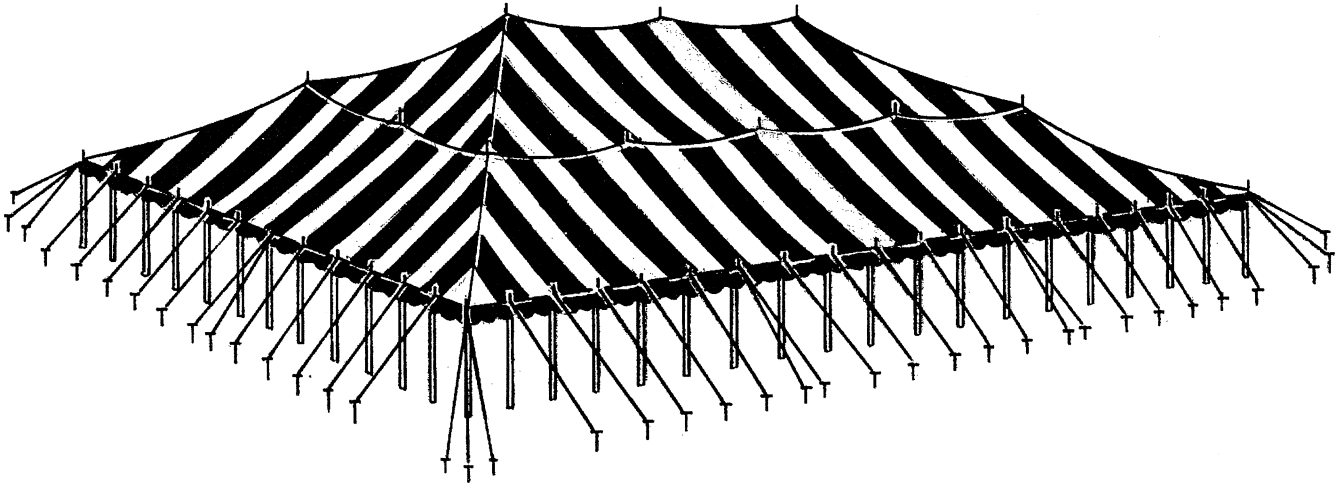


Assembly Instructions



Party[®] Tent

80' through 100' Wide Systems

With Expandable Middle Sections



SALES OFFICES:
1100 BURCH DR.
P.O. BOX 3477
EVANSVILLE, IN 47733 USA

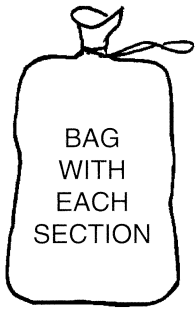
PHONE 812-867-2421
FAX 812-867-0547
1-800-544-4445

PRODUCTION FACILITIES:
BRADENTON, FL
EVANSVILLE, IN

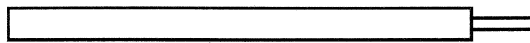
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PT80-396
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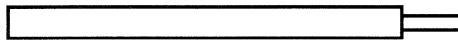
PARTY TENT PARTS LIST



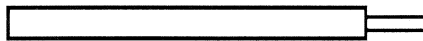
2 PC. CENTER POLE



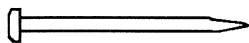
QUARTER POLE
(when applicable)



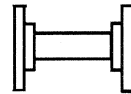
JR. QUARTER POLE
(when applicable)



SIDE POLE



42" STEEL STAKE



PIPE & FLANGES

MANPOWER REQUIRED

Six experienced installers should be able to assemble 80' through 100' wide tents.

TOOLS REQUIRED

- Sledge Hammers/ Stake Driver
- 2 Measuring Tapes

INSPECT SITE

CAUTION:

Consult local utility company, prior to installation.

Prior to assembly be sure to look around area for obstacles, pipes, wires, etc.

QUANTITIES FOR PARTY TENTS

	PITCH	SIDE POLES	JR. QTR. POLES	QTR. POLES	CTR. POLES	STAKES	PIPE & FLANGES
80'x 80' RD END-4PC	20'0"	36	-	8	1	44	1
80'x 80' SQ END-4PC	20'0"	48	-	8	1	60	1
20'MIDDLE-1 PC & 2 PC	20'0"	6	-	2	1	8	1
40'MIDDLE-2 PC	20'0"	12	-	4	2	14	2
90'x 90' SQ END-4PC	25'0"	48	4	16	1	60	1
30'MIDDLE-2 PC	25'0"	8	-	4	1	10	1
45'MIDDLE-2 PC	25'0"	12	-	4	2	14	2
100'x 100' RD END-4PC	25'0"	44	-	16	1	56	1
100'x 100' SQ END-4PC	25'0"	56	4	16	1	68	1
30'MIDDLE-2 PC	25'0"	8	-	4	1	10	1
40'MIDDLE-2 PC	25'0"	12	-	4	1	14	1

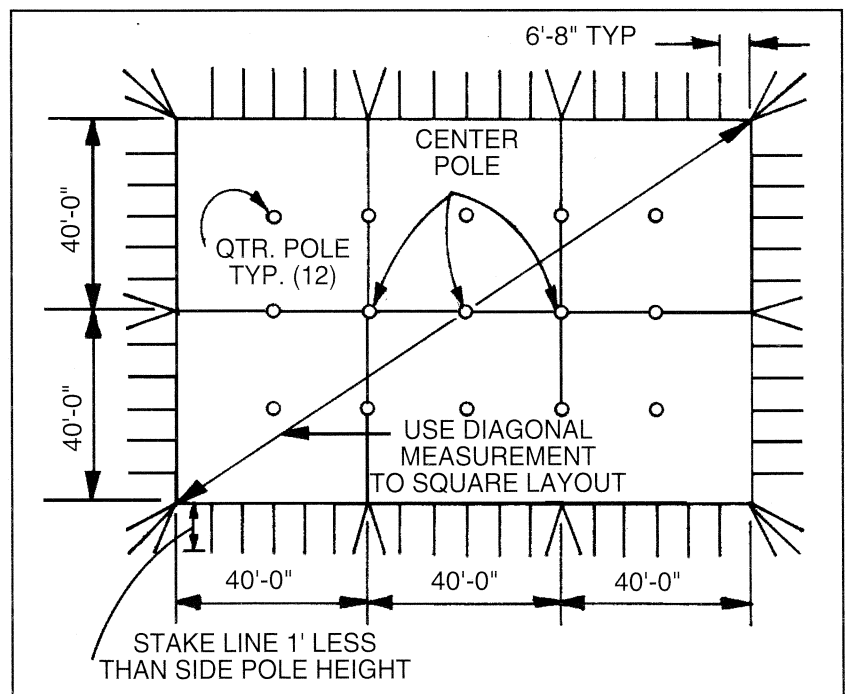
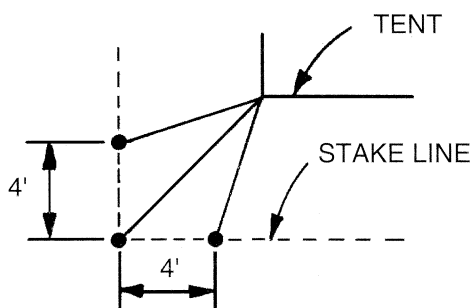
LAYOUT & CHECK

Use parts list for a quick I.D. and a check list to ensure that you have all the parts.

1 MEASURE LAYOUT

Mark locations of stakes, side poles and center poles.

80' x 120' tent used as example.



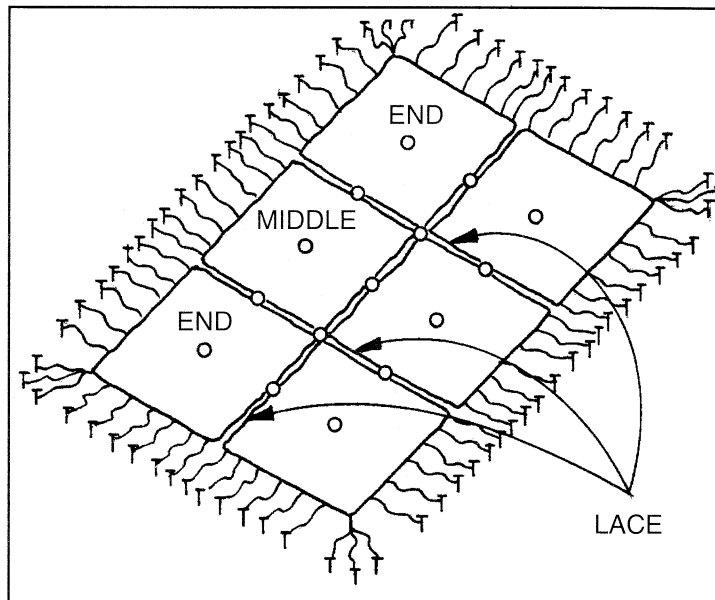
2

LAYOUT AT SITE

Drive stakes vertically at points located.

Spread drop cloths and unroll tent.

Any objects with sharp projections which must remain on site under the tent should be padded and taped.



3

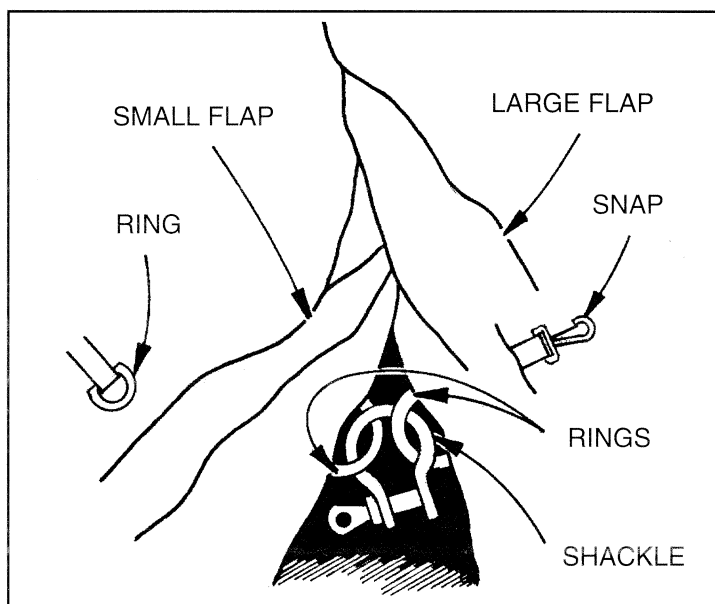
TWO-PIECE MIDDLE

Join middle pieces at the ridge by overlapping center pole holes.

Connect rings that are between pole holes with shackles provided.

Fold small flap over and then larger flap over it.

Attach snaps at edge of flaps to rings as you move across ridge.



4

LACING INSTRUCTIONS

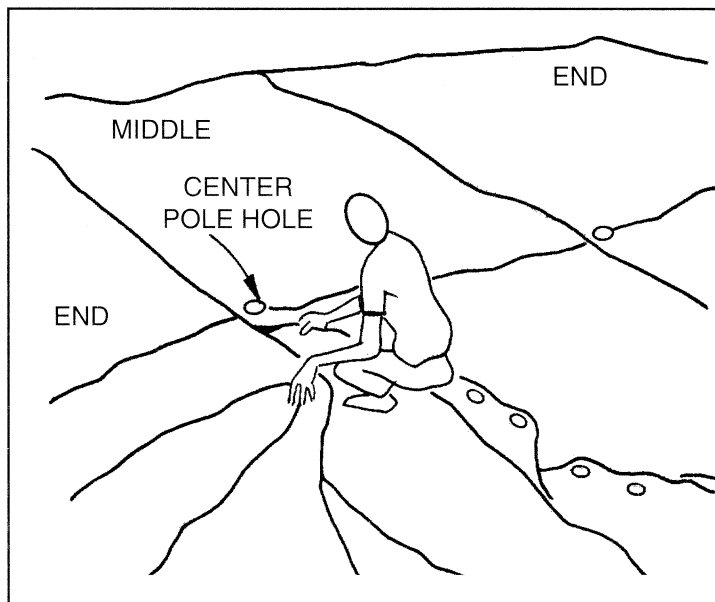
With tent sections on ground, overlap center pole hole with loop side on top. At center pole locations with overlapping holes, place pipe through holes and attach flanges at both ends.

Pipe flanges are furnished at each laced center pole location.

Starting at ridge push first loop through corresponding grommet.

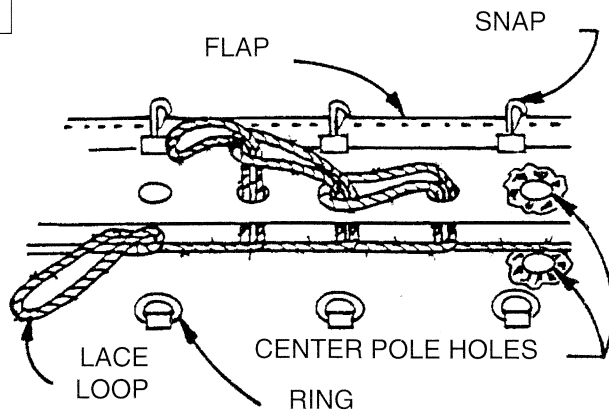
Continue lacing process and cover lacing with protective flaps and snap to rope as you move down tent section.

Attach snaps to rings at quarter bands as you come to them along lace edge.



4

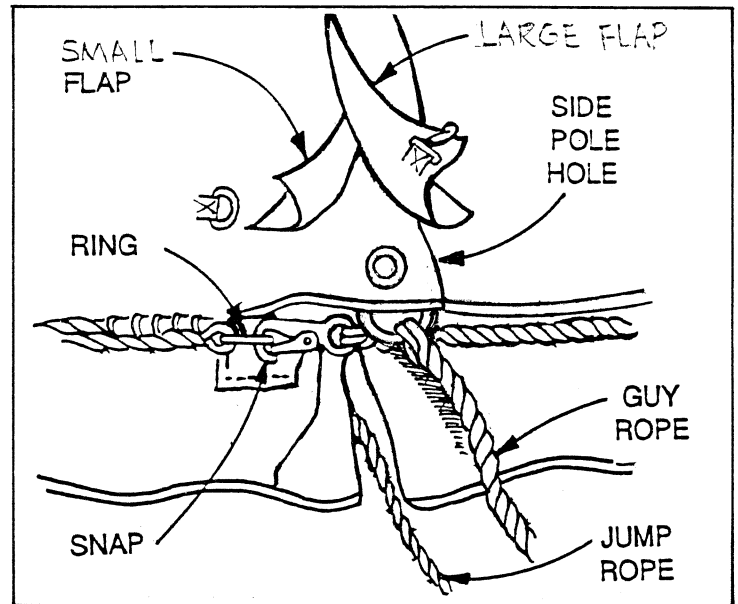
CONT'D



Tie off the last long lacing loop.

Attach snap to ring at eave. Repeat lacing steps on opposite side.

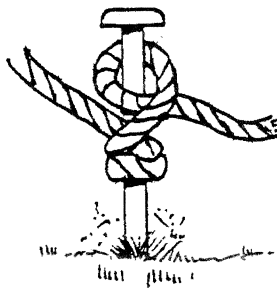
NOTE: Loops lace up on one side and down on opposite side.



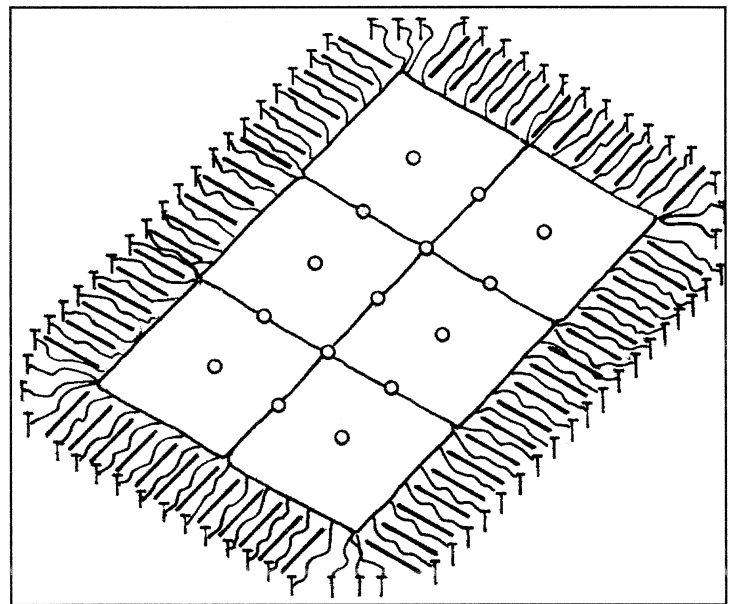
5

TIE DOWN AFTER LACING

After lacing and snapping sections, tie-off guys loosely about 2' from the end of each guy rope.



Half hitch knot for quick tie down and easy adjustment on stakes.



6

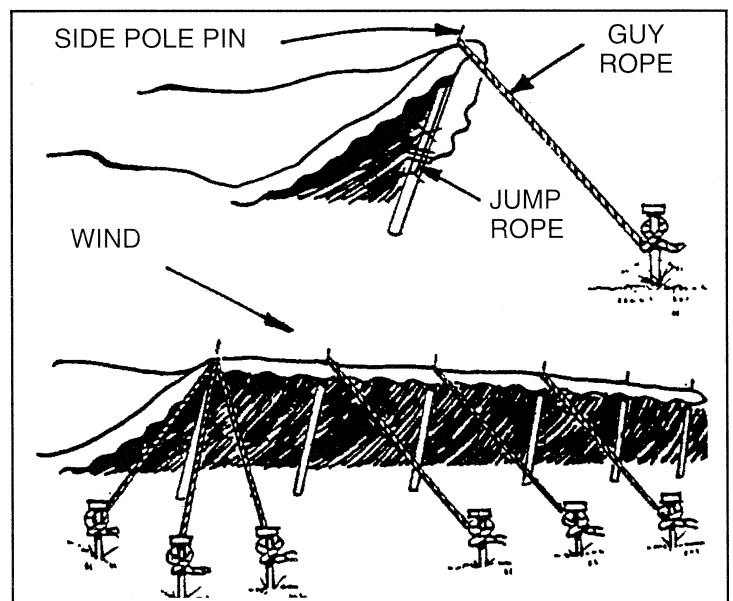
RAISE SIDE POLES

Start at side opposite wind. Insert each side pole pin into side pole hole and raise slightly less than perpendicular. Bottom of each pole should be pointed inward toward center of tent.

Wall ropes are to be outside of corner and side posts.

Tie jump rope around each side pole as it is inserted in pole hole.

Continue around tent.



7

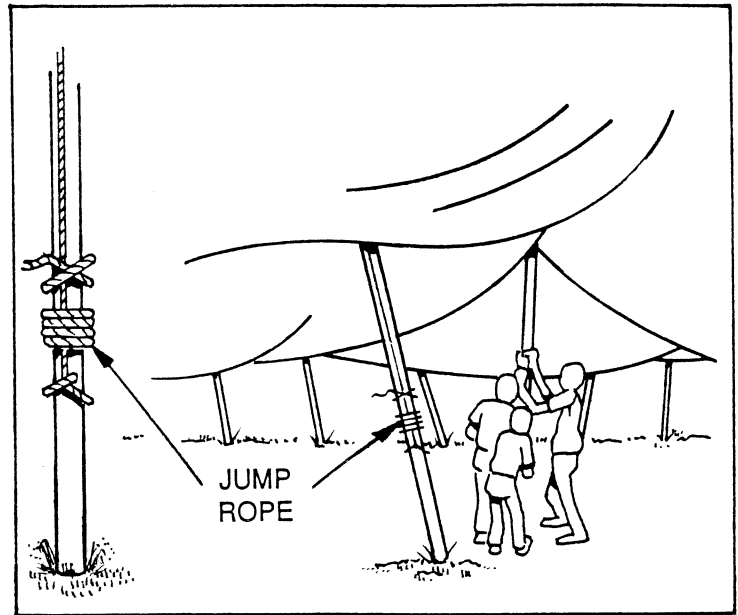
RAISE QUARTER AND CENTER POLES

Note: Quarter Poles for Large Tents are raised **BEFORE** Center Poles.

QUARTER poles will be approximately 2'-0" less than perpendicular, with base of pole set in towards center of tent.

Raise poles nearest to wind direction to approximate position. One installer to guide center pole pin through holes to prevent snagging or tearing of fabric as pole is being raised to position. Tie jump ropes after all center poles are in approximate position. Adjust poles to exact position.

CAUTION: At this point, it is required to properly anchor bases of all center and quarter poles to prevent movement.



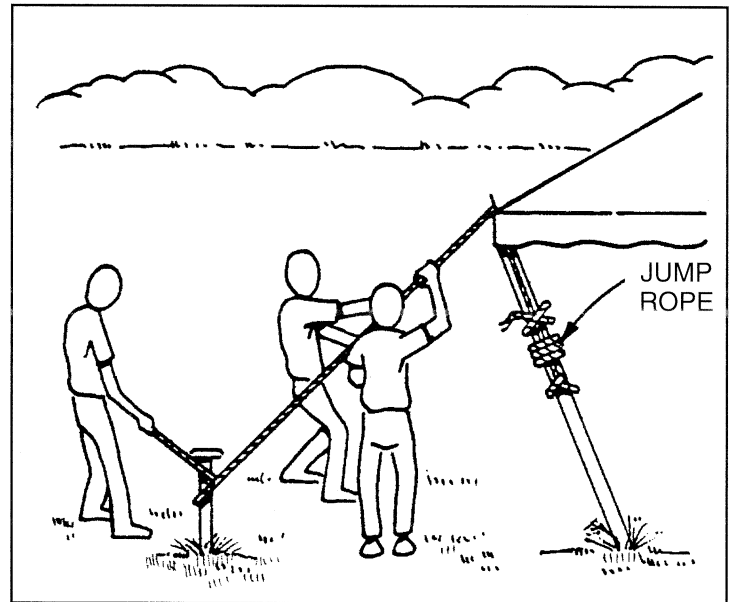
8

FINAL SIDE POLE ADJUSTMENT

Adjust side poles to exact position with taut guy ropes starting with corner pole.

Tighten ropes while pole is on angle then set pole into vertical position. Due to changes in climatic conditions, periodic inspection and adjustment should be made.

Protective covers recommended for all stakes.



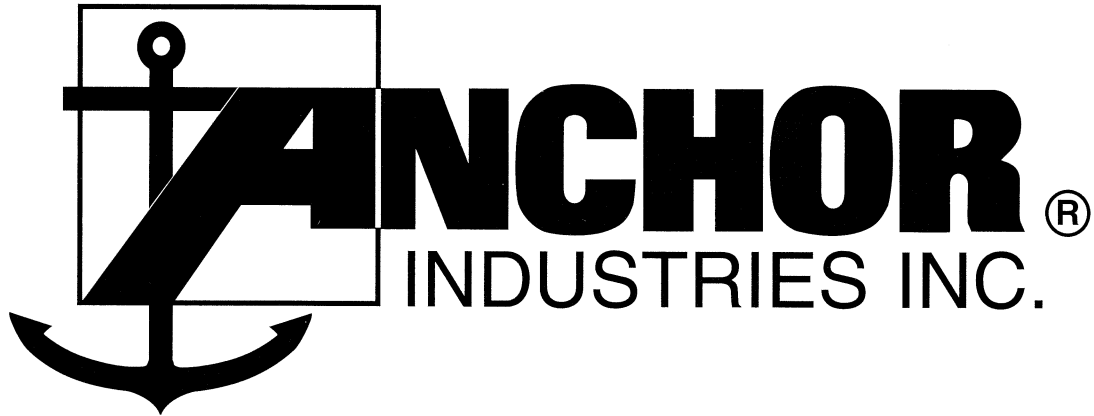
9

TAKE DOWN **USE EXTREME CAUTION** **REMOVING ALL POLES**

1. Spread drop cloth.
2. Slant side poles inward.
3. Remove center & qtr. poles.
4. Reverse installation steps.

IMPORTANT:

Check Guy Ropes periodically for tightness and maintaining of good condition. Stakes provided are for average soil conditions. Sandy soil or asphalt may require additional staking. Proper installation suitable to site conditions is the responsibility of the installer. Store tent in a cool, dry area. Never store while wet or damp.



Thank you for purchasing an Anchor product. In return, we pledge Quality, Service and Craftsmanship and are available for any questions you may have or assistance you may need.

PHONE NUMBER

812/867-2421

FAX NUMBER

812/867-0547

Anchor products are of superior design and operate best within the parameters of these instructions. It is **IMPERATIVE** that the instructions be carefully read and **COMPLETELY FOLLOWED**.

CAUTION:

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. Evacuation of the tent is recommended at any time weather becomes threatening or there is any doubt concerning the safe use of this product. A successful event is a safe event.
3. Proper safety equipment should be used at all times to ensure a safe installation and take down. We suggest a careful examination be made to determine safety equipment needed, such as hard hats, steel toe shoes, safety glasses and other as required.