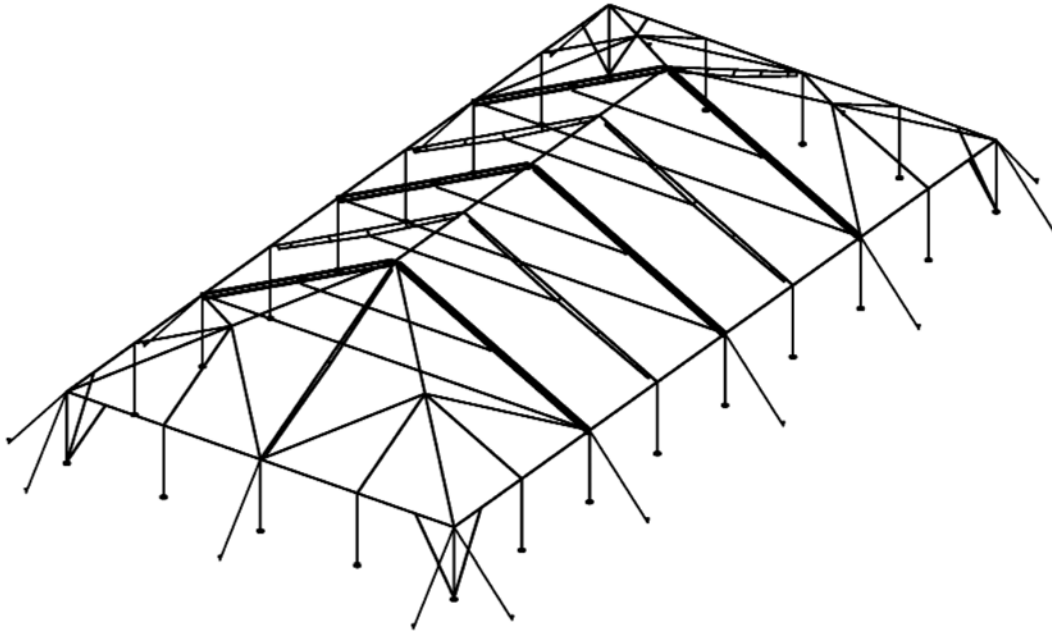


40' Fiesta® Plus II Retrofit INSTRUCTIONS



“Modification and Assembly Instructions”
For Converting Fiesta Plus II to 40’
Channeled System Using Navi-trac Rafters



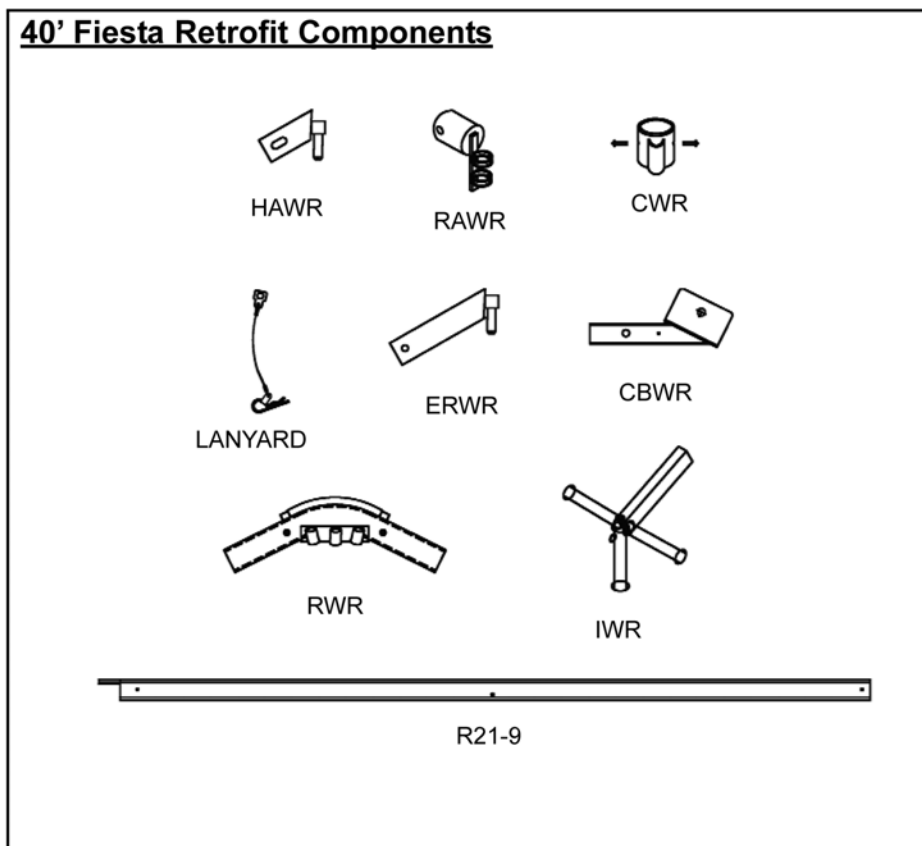
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40' FIESTA PLUS II RETROFIT COMPONENTS AND THEIR APPLICATIONS

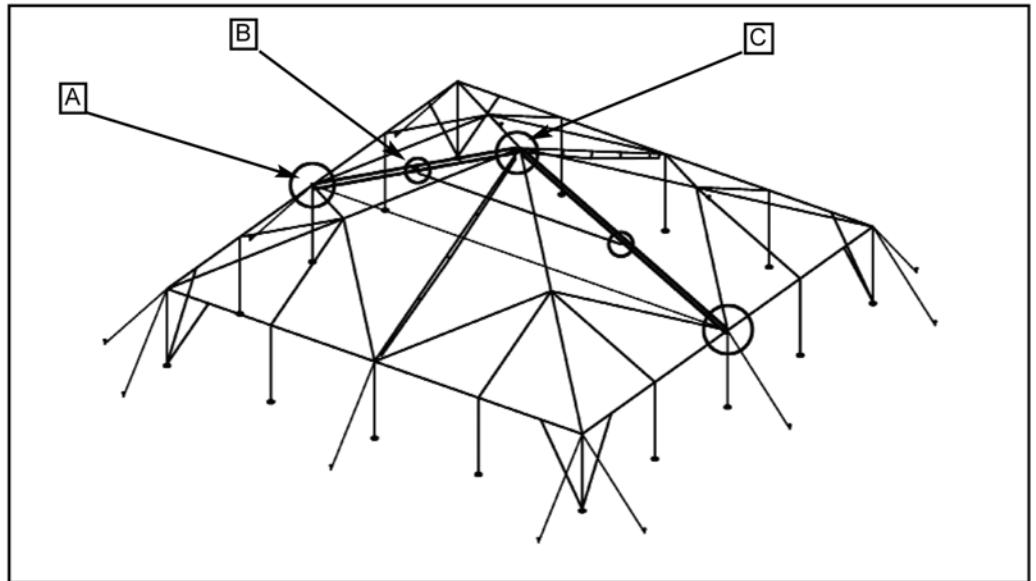
** (LETTER ON DWG)	LABEL	40' FIESTA PLUS II RETROFIT	FRAME	
	COMPONENT DESCRIPTION	LOCATION OR PART REPLACED	40 X 40	20' MID
		These Retrofit Parts are in addition to standard Fiesta Plus II Parts.		
		TOP EXTRUSIONS WITH CHANNELS		
R21-9	RAFTER, 21' 9" RETROFIT	PLUS II RAFTERS, AS NOTED	2	2
		WELDMENTS		
RWR	RIDGE WELDMENT RETROFIT	Plus II PEAK/RIDGE WELDMENTS	1	1
IWR	INTERMEDIATE WELDMENT RETROFIT	Plus II INTERMEDIATE SPLICE WELDMENTS	2	2
		CONNECTORS AND FITTINGS		
HAWR *	HIP ADAPTOR WELDMENT-RETROFIT	INSTALL AS TOP CONNECTOR OF HIP BARS	4	N/A
ERWR *	END RAFTER ADAPTOR WELDMENT-RETROFIT	INSTALL AS TOP CONNECTOR OF END RAFTERS	2	N/A
RAWR	RIDGE ADAPTOR WELDMENT - RETROFIT	INSTALL AS END OF RIDGE BARS, AS NEEDED	N/A	2
CBWR	CROSS BRACE ADAPTOR WELDMENT - RETROFIT	INSTALL ON CROSS BRACES AT CHANNELLED RETROFIT RAFTER LOCATIONS.	2	2
CWR	CATENARY WELDMENT - RETROFIT (WITH DRIVE RIVETS)	INSTALL AT 30" FROM THE TOP OF EACH UPRIGHT. (NOTE: IF YOUR FIESTA PLUS II WAS PURCHASED AS A CATENARY UNIT, THIS FITTING HAS ALREADY BEEN FACTORY INSTALLED, AND THE ONE SUPPLIED WITH THIS RETROFIT KIT WILL BE	16	4

** See Illustrations below for visual representation of parts listed above.



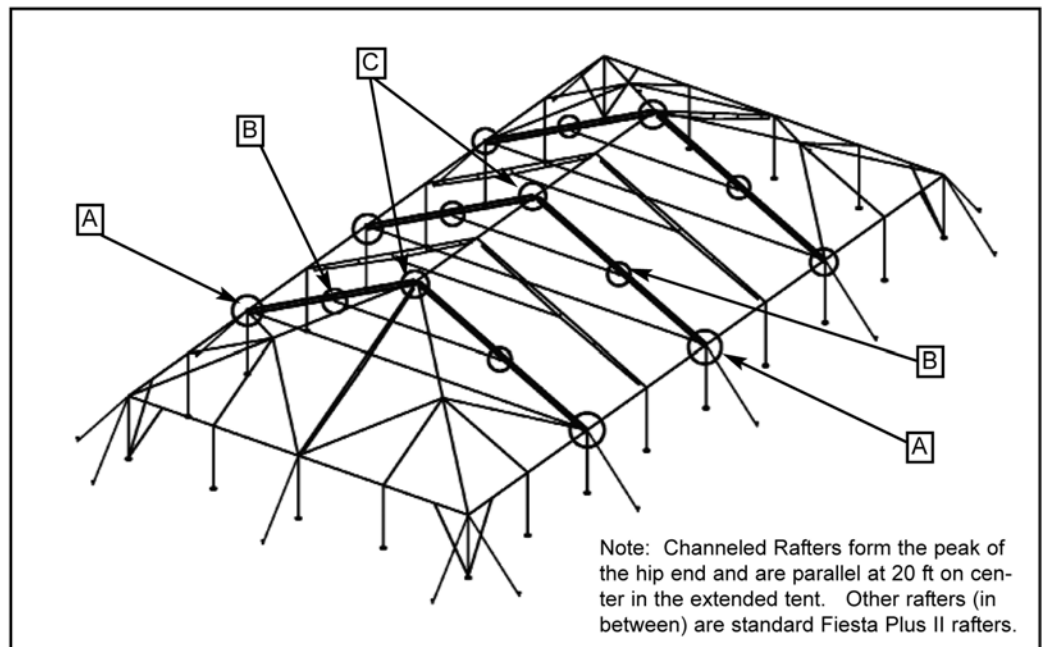
SQUARE TENT ASSEMBLY

1. Make modifications and substitutions indicated in the Retrofit Instructions at the bottom of this page.
2. Assemble the frame by following the standard assembly procedures outlined in steps 1 through 4 of the Fiesta Plus II Assembly Instructions.
3. Feed the Kedar for each half of the 2-pc fabric top into the end of the rafter channel. Using pull ropes, pull fabric up and over the peak. Tuck fabric corners over the corner weldments.
4. Using tent jacks, continue with steps 6 through 8 of the Fiesta Plus II Assembly Instructions for lifting the frame and installing the uprights.
5. Tension fabric using web ratchets provided (see attached insert on catenary tensioning).



EXTENDED TENT ASSEMBLY

1. Make modifications and substitutions indicated in the Retrofit Instructions at the bottom of this page.
2. Assemble the frame while referring to Supplemental Instructions step 1a, 2a, 3a, and 6a in the Fiesta Plus II Assembly Instructions.
3. Install the top fabric for hip ends in same way as for the square tent above.
4. Install middle panels by inserting the kedars on both sides of the middle panel into the channels of adjacent parallel rafter. Intermediate standard rafters are skipped over. Use rope to pull up and over the peak.
5. Using tent jacks, continue with steps 6 through 8 of the Fiesta Plus II Assembly Instructions for lifting the frame and installing the uprights.
6. Tension fabric using web ratchets provided (see attached insert on catenary tensioning).



RETROFIT INSTRUCTIONS

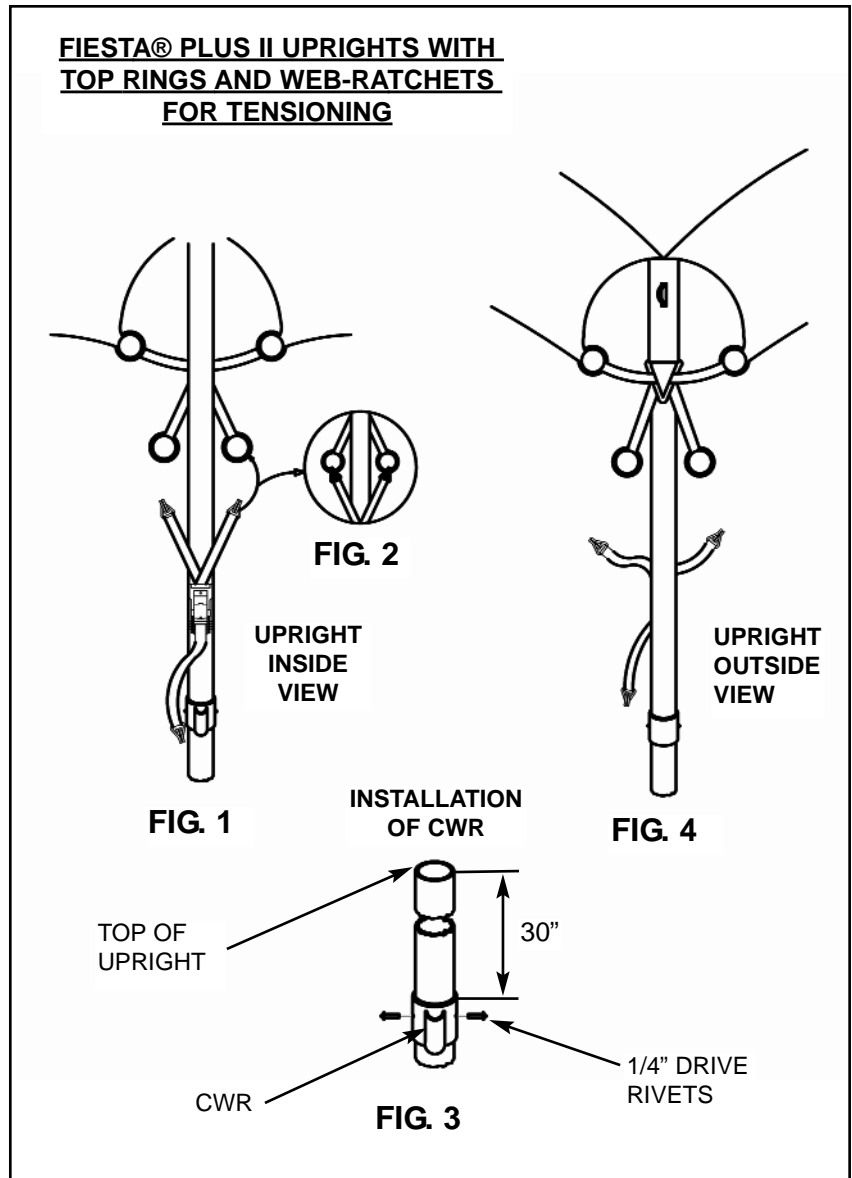
1. Replace the Fiesta Plus II hip end rafters and alternating intermediate rafters with the new 21' 9" channelled rafters included in this Retrofit Kit. (Note: These rafters extend from **points "A" to points "C"** in above drawings. Fabric simply overlaps the standard Fiesta intermediate rafters.)
2. **Ref: Points "A"** above, replace the standard Fiesta Plus II Intermediate Splice Weldments with the new Retrofit Intermediate Weldments (IWR). At other (in between) intermediate eave locations, the standard Fiesta Plus II Intermediate Splice Weldments will still be used.
3. **Ref: Points "A"** above, install one Catenary Weldment fitting (CWR) 30" below the top of each upright. Slide the CWR onto top of upright tubing until the top of the CWR is 30" below the top of the upright. Mark the hole positions and drill a size "F" (or 1/4") through hole. Using the 1/4" x 3/8" drive rivets provided with this kit, install the CWR with the hook fitting to the inside of the tent. (See enclosed Specification Drawing).
4. **Ref: Points "B"** above, remove the old connectors at the ends of the standard Fiesta Plus II cross bar assembly and replace them with the new Cross Bar Weldments (CBWR) included in this Retrofit Kit. Reuse existing holes and install with the 1/2" -13 x 3 1/2" Bolts, and 1/2" Nylock nuts provided with this Retrofit Kit.
5. **Ref: Points "C"** above, replace the standard Fiesta Plus II Peak/Ridge Weldments with the new Retrofit Ridge Weldments (RWR).
6. **Ref: Points "C"** above, on all hip rafters (extending from Point "C" at the peak of the hip end to a standard corner weldment) remove the old top connectors and replace them with the new Hip Adapter Weldment (HAWR). To install, reuse existing holes and the 1/2" -13 x 3 1/2" Bolts, and 1/2" Nylock nuts provided with this Retrofit Kit.. Capture the Lanyard eyelet under the head of the assembly bolt to provide a safety lock on the connecting pin.
7. **Ref: Points "C"** above, remove the old top connector of the end rafter and replace it with the new End Rafter Adapter Weldment (ERWR). To install, reuse existing holes and the 1/2" -13 x 3 1/2" Bolts, and 1/2" Nylock nuts provided with this Retrofit Kit. Capture a Lanyard eyelet under the head of the assembly bolt to provide a safety lock on the connecting pin.
8. **Ref: Points "C"** above, install (1) Ridge Adapter Weldment to (1) end only of the Fiesta Plus II 10' Eave/Ridge Bars. Reuse existing holes and install with the 1/2" -13 x 3 1/2" Bolts, and 1/2" Nylock nuts provided with this Retrofit Kit.

FIESTA® PLUS II RETROFIT

INSTALLATION OF CATENARY WELDMENT AND INSTRUCTIONS FOR CATENARY TENSIONING

STEPS:

1. See 40' Fiesta Retrofit Assembly Instructions, (Retrofit Instructions, Step 3) and install the CWR fitting onto each upright.
2. Refer to the Retrofit part substitution guide and the standard Fiesta assembly instructions.
3. With top on, pull corners down and pull web over eyebolt. (See Fig. 4)
4. Place webs with rings through tri-ring, as shown. (See Fig. 4)
5. Place hook in top web (double web) into rings, as shown. (See Fig. 1 and Fig. 2)
6. Attach hook on bottom web to PTEB, as shown. (See Fig. 1 and Fig. 3)
7. When all hooks are fastened, gradually tension each corner, repeating this process until top is properly tensioned.
8. Do not over tension at the intermediate legs. Over tensioning can result in the bending of rafters.



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PRODUCTION FACILITIES:

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Thank you for purchasing an Anchor product. In return, we pledge Quality, Service and Craftsmanship and are available for any questions you may have or assistance you may need.

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Anchor products are of superior design and operate best within the parameters of these instructions. It is **IMPERATIVE** that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available at www.anchorinc.com.

For additional assistance consult: "The IFAI Procedural Handbook For The Safe Installation And Maintenance Of Tentage" and the IFAI "Pullout Capacity Of Tent Stakes", both available from the IFAI Tent Rental Division.

CAUTION:

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly.

This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.

3. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel-toe shoes, safety glasses and other as required.
4. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number and/or address on this document.