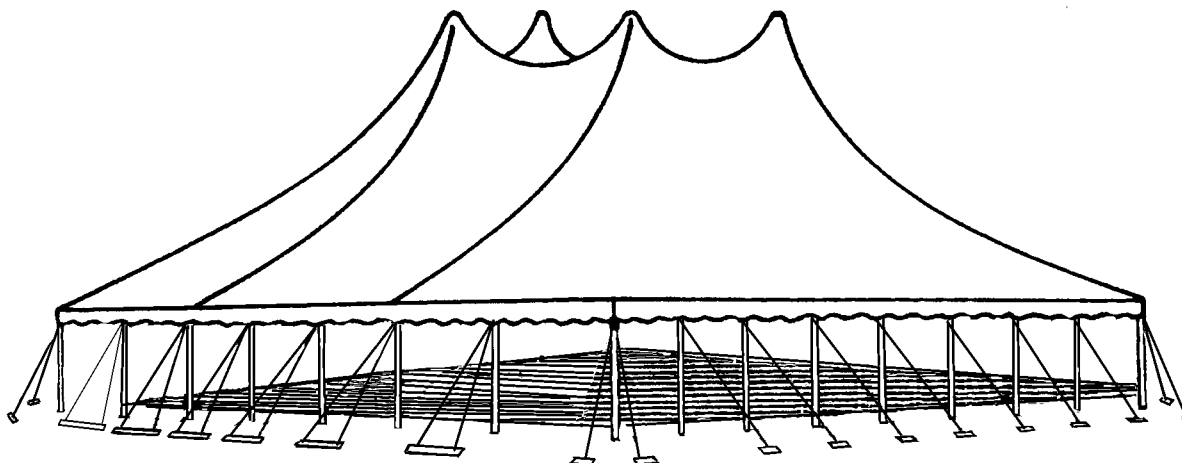


# ASSEMBLY INSTRUCTIONS



## **CENTURY<sup>®</sup>**

### 80' Wide System

With Removable Special<sup>®</sup> FX Stripes

Please read installation instructions before the installation or removal of this product.



**Sales Offices**  
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**PRODUCTION FACILITIES:**  
BRADENTON, FL  
EVANSVILLE, IN

Quality, Craftsmanship and Service since 1892

CEN8-903  
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PARTS	QUANTITY PER SECTION		
	ENDS (PR)	20' MIDDLE	30' MIDDLE
BAG WITH SECTION	2	1	1
CENTER POLE	2	2	2
SIDE POLE	24	4	6
2' STAKE BAR	22	0	0
4' STAKE BAR	6	4	6
WINCH TOOL	4	1	1
42" SHLDR HEAD STAKE	102	24	36
GUY WEB AND WINCH	34	8	12
POLE CAP	2	2	2

**MANPOWER REQUIRED**

Five experienced installers should be able to assemble an 80' x 70' tent in approximately five hours.

**TOOLS REQUIRED**

Sledge Hammers  
Stake Driver  
2 Measuring Tapes

**INSPECT SITE**

CAUTION: Consult local utility company prior to installation. Prior to actual tent assembly, be sure to look up, down, above & below for obstacles, pipes, wires, trouble, etc.

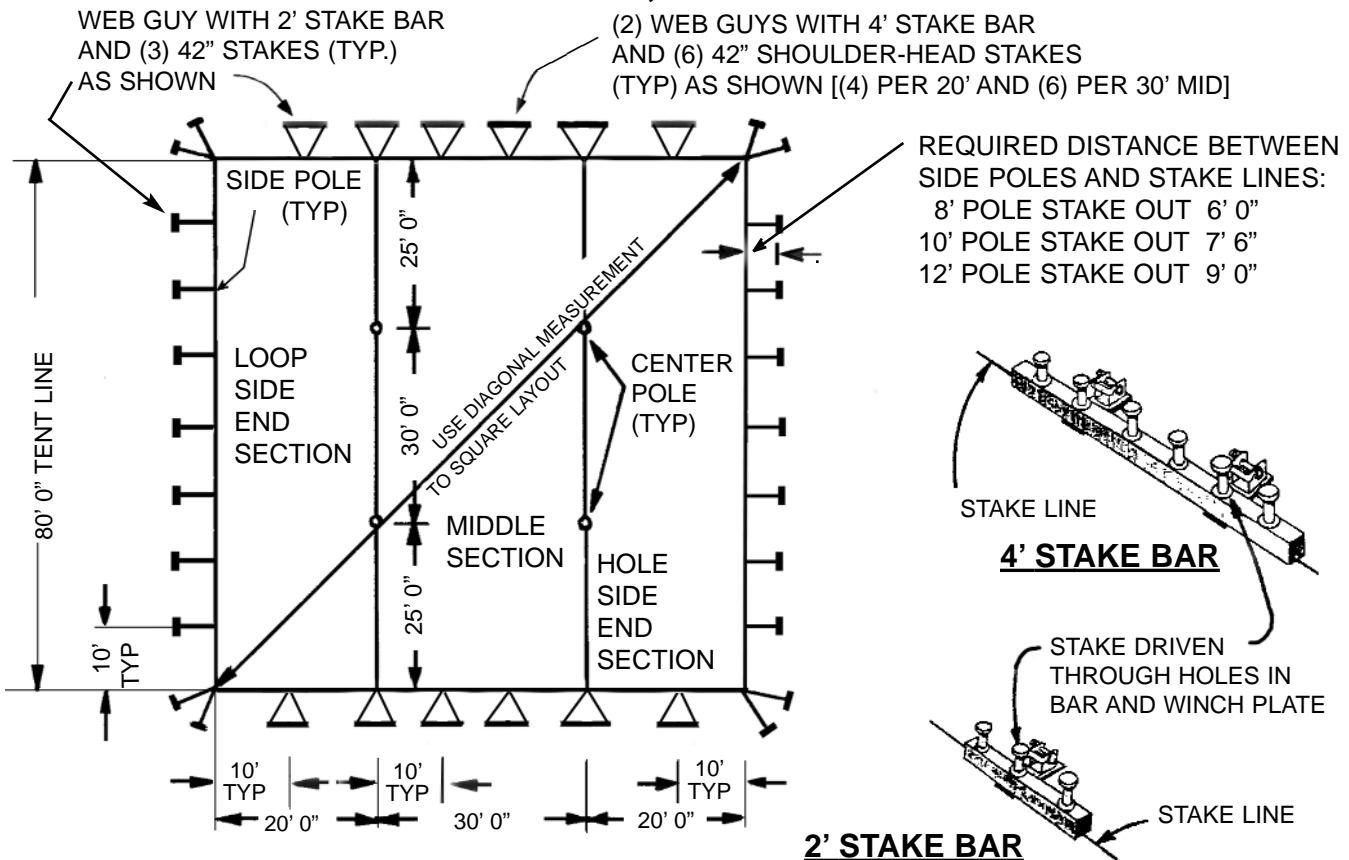
**IMPORTANT:**

The requirements as specified with blue print (supplied by Anchor Industries Inc.) must be followed. Particular attention should be made to anchoring system.

**LAYOUT & CHECK**

Utilize parts list for a quick I.D. and a check list to ensure that you have all the parts.

**1 WEB GUY LAYOUT (30' MID SHOWN)  
MARK LOCATION OF STAKES, SIDE POLES & CENTER POLES**



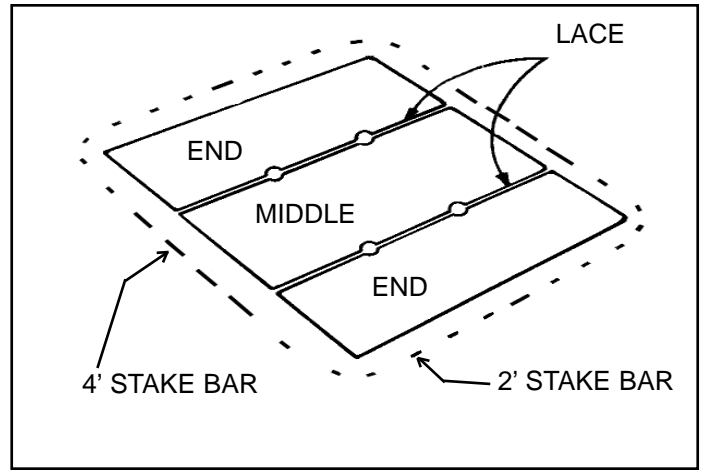
## 2 LAYOUT AT SITE

Drive stakes at points located. Each 2' stake bar requires 3 stakes. A 4' stake bar requires 6 stakes.

Spread drop cloths and unroll tent.

Any objects with sharp projections which must remain on site under the tent should be padded and taped.

**NOTE: Both Loop side and hole side of sections are required for proper lace.**

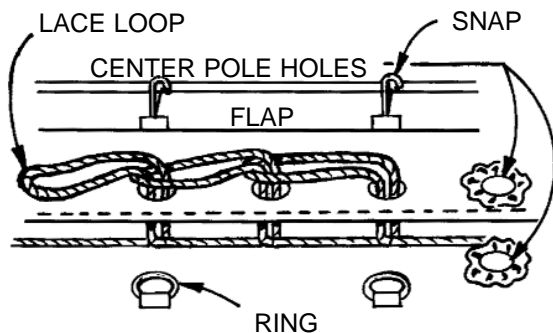
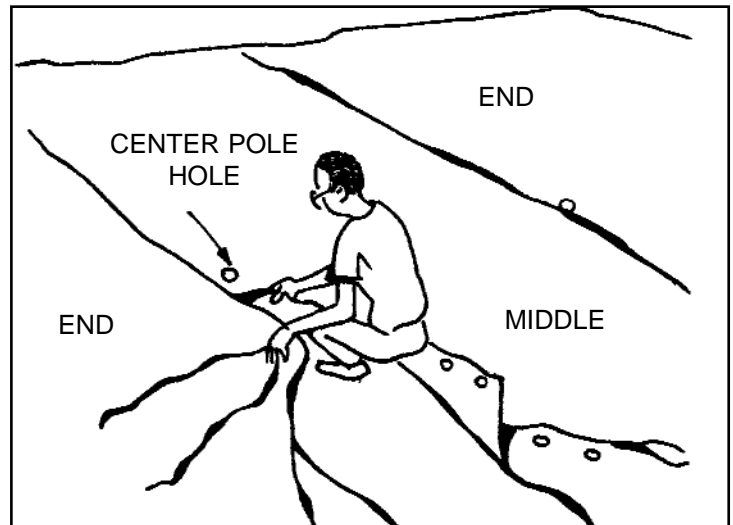


## LACING INSTRUCTIONS

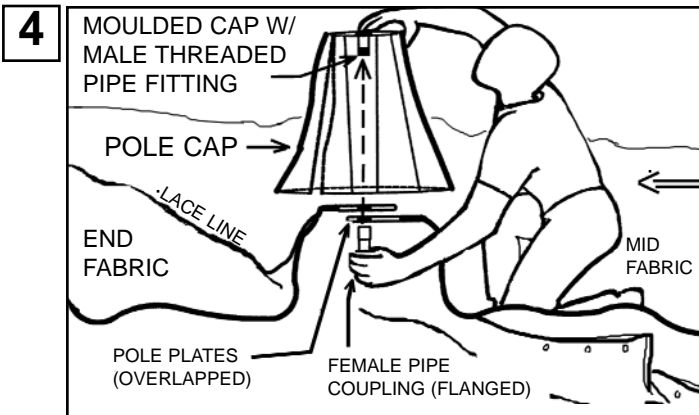
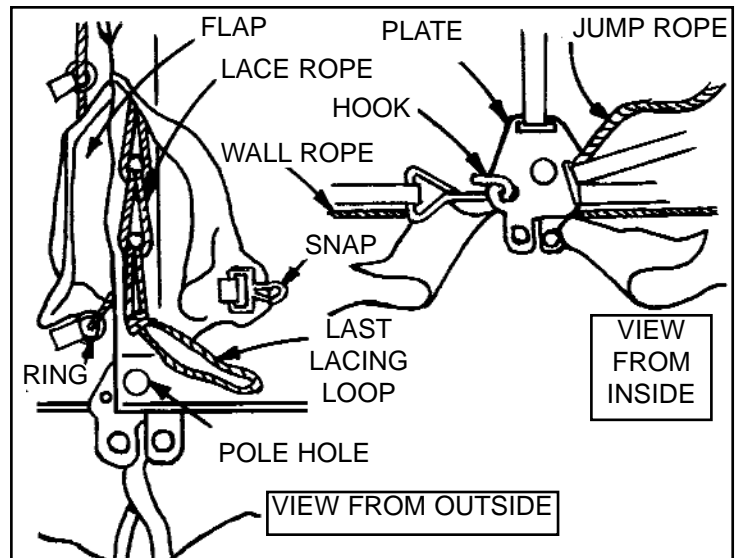
3 With tent sections on ground, overlap center pole holes with grommet side on top.

Lace between center pole holes first. Push first loop up through corresponding grommet. Continue, passing each loop through a grommet and the preceding loop.

Continue lacing process and cover lacing with protective double rain flap by velcroing the short flap first, then snapping the top flap to the rope as you move toward the other center pole hole. Tie off last long loop.



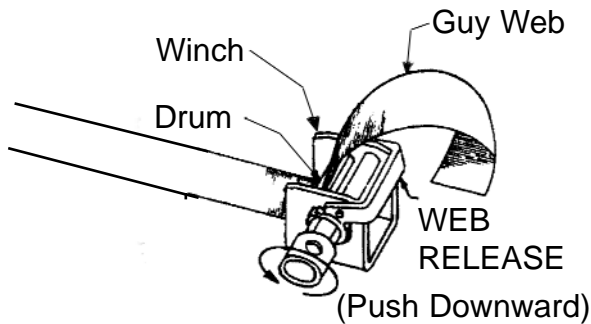
Then lace from center pole to eave on both sides of tent. Tie off last long loop. Align plates and attach hook to plates on inside of tent, as shown.



**POLE CAP (Optional) --** Overlap the pole hole plates in the mid and end fabric lace line. Push fabric and plates up into cap and secure from underneath by threading the female, flanged pipe coupling onto the male pipe fitting moulded to the inside top of the pole cap.

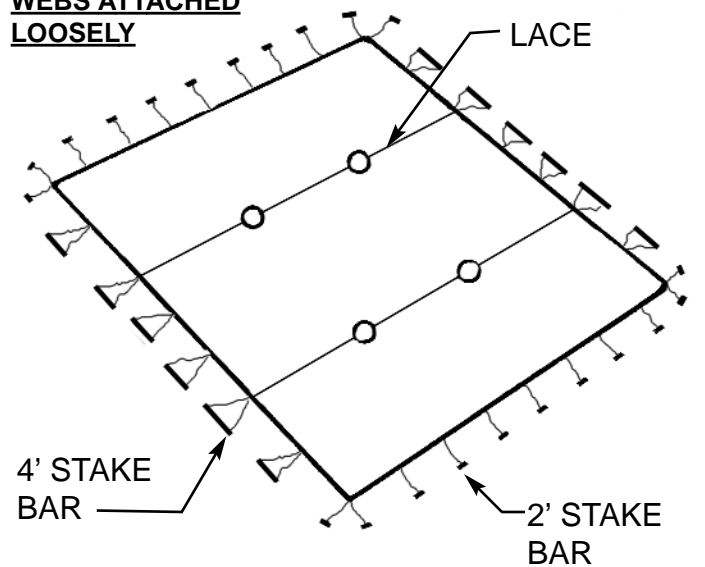
## 5 TIE DOWN AFTER LACING

After lacing and snapping sections, attach guys and insert loosely into tension winches.



Insert guy web into slot in winch drum and rotate 1 1/2 to 2 times to secure web.

### WEBS ATTACHED LOOSELY



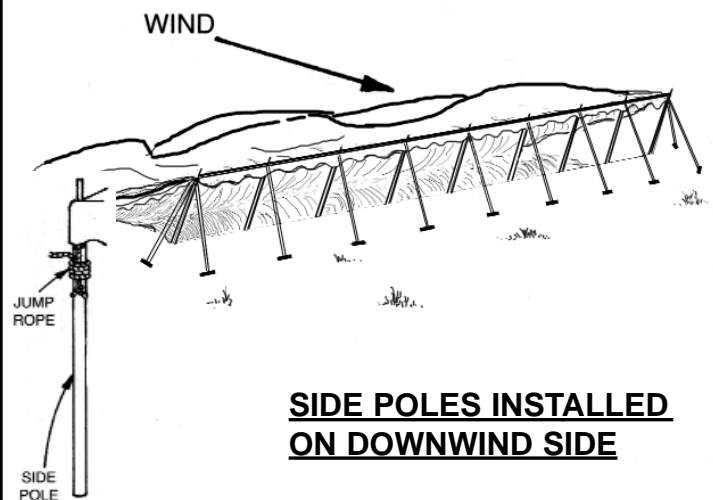
## 6 RAISE SIDE POLES

Start at downwind side. Insert each side pole pin into side pole hole and raise slightly less than perpendicular. Bottom of each pole should be pointed inward toward center of tent.

Wall ropes should run outside of corner poles and side poles.

Tie jump rope around each side pole as it is inserted in pole hole.

Continue around tent.



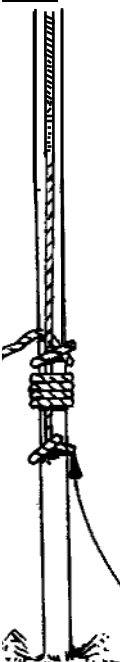
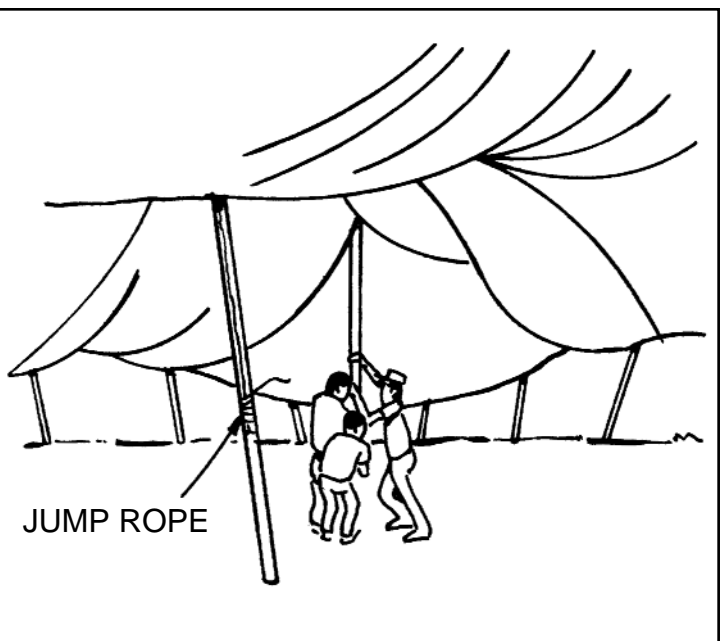
7

## RAISE CENTER POLES

Raise center poles nearest to wind direction to approximate position. One installer to guide center pole pin through hole to prevent snagging or tearing of fabric as pole is being raised to position.

Keep pole at a slant until other pole at the same lace is raised. Tie jump ropes as each center poles is placed in approximate position. Adjust bases of poles to exact location and align poles vertically.

**CAUTION:** At this point, it is required to properly anchor bases of all center poles to prevent movement.



## 8 WINCH FOR TENSION

If the footprint of the tent has been laid out properly and the tent placed squarely within that footprint, the following **tensioning sequence** is recommended:

1. Tension webs at the lace lines first.
2. Tension webs at the corners.
3. Tension webs at the ends.
4. Tension webs at the middles last.

**NOTE:** If the tent is not square, or if center poles lean when laces are tensioned, **reverse steps "1" and "2" above.**

At each side pole, release winch tension and place bottom of side pole at the marked footprint eave line location.

Insert guy web into winch. Pull excess through winch. Tension, using winch bar. **DO NOT USE EXTENDERS ON WINCH BAR TOOL.**

**Caution -- DO NOT OVER TENSION TENT BEYOND EAVE LINE. DO NOT PULL SIDE POLES OR CENTER POLES BEYOND VERTICAL POSITION.**

## 9 FINAL SIDE POLE ADJUSTMENT

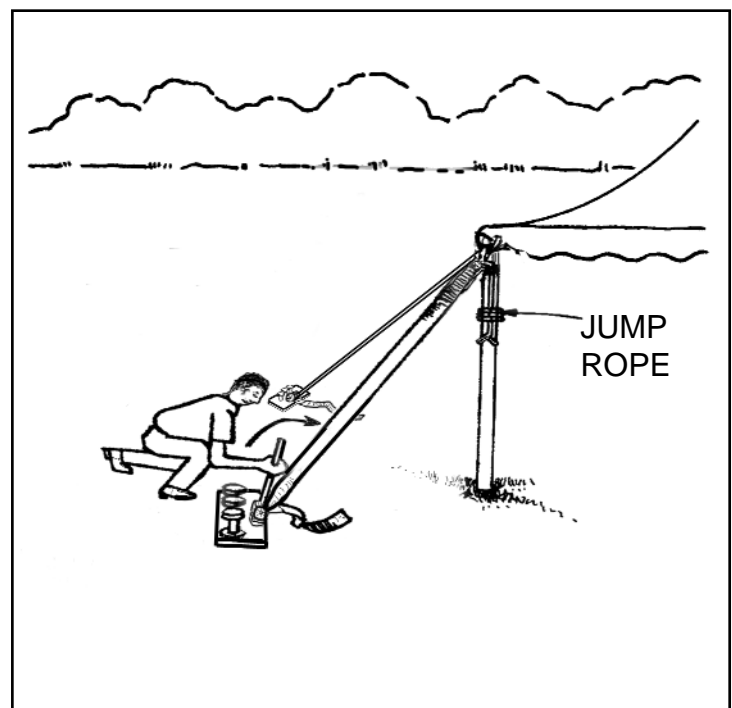
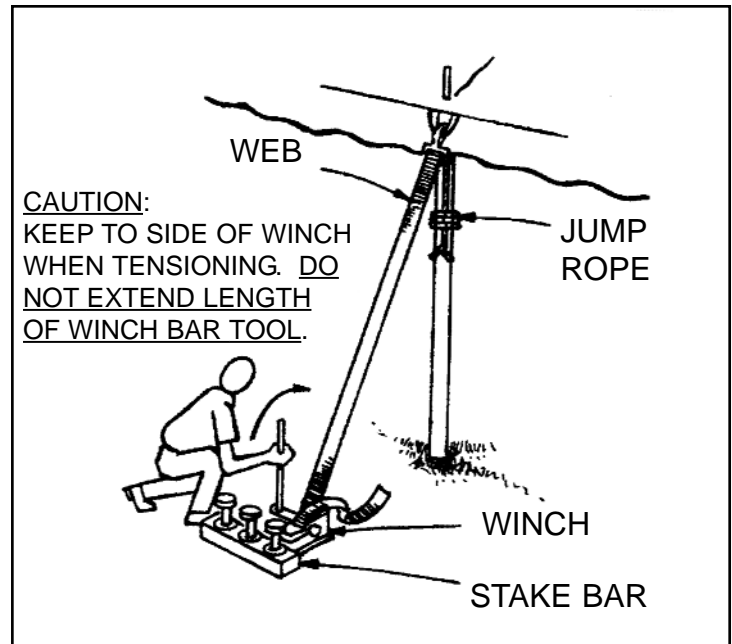
With side poles standing vertical and bases at the marked side pole locations for the footprint, ratchet webs to tension the top evenly.

Due to changes in climatic conditions, periodic inspection and adjustment should be made.

Protective covers are recommended for all stakes and stake bars.

## 10 TAKE DOWN USE EXTREME CAUTION REMOVING ALL POLES

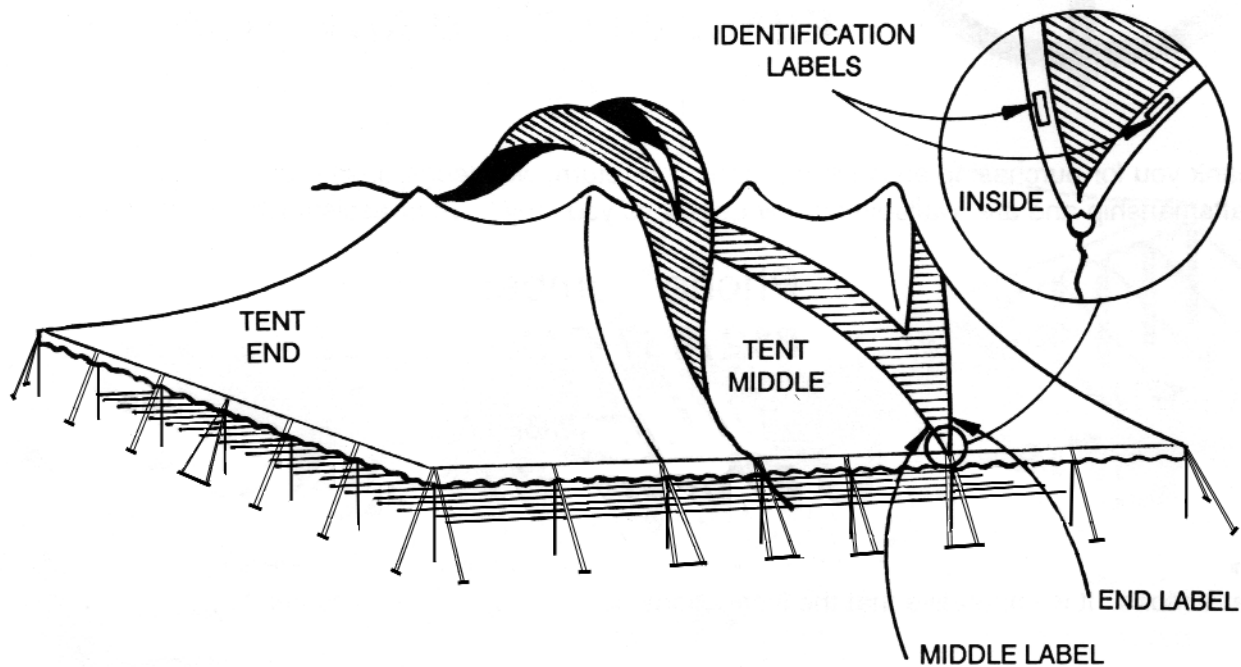
1. Spread ground cover.
2. Release tension on all web winches.
3. Slant side poles inward.
4. Remove center and side poles.
5. Reverse installation steps.



### IMPORTANT

Check Guys periodically for tightness and maintenance of good condition. Stakes provided are for average soil conditions. Sandy soil or asphalt may require additional staking. Proper installation suitable to site conditions is the responsibility of the installer. Store tent in a cool, dry area. Never store while wet or damp.

# Special FX<sup>®</sup> Stripes



1. Special FX<sup>®</sup> Stripes are set in place after tent sections are laced and ready to be raised. Determine the proper mating of stripes to tent by the identifying labels attached to the inside of each stripe at one end. Due to the unique cut of the tent sections, the correct stripe must be placed on the correct tent section to avoid an incorrect fit. Combinations of stripes available:
  - End to End
  - End to Middle
  - Middle to Middle
  - End to Center (Center is not shown above)
  - Middle to Center
2. Unfold and spread stripe over tent with stripes encircling center pole. Straighten fabric as much as possible.
3. Temporarily tie guy ropes on ends of stripes to lace eave plates with approximately 12" slack in each rope to prevent stripes from obstructing the raising of tent.
4. After tent is raised and fully tensioned, adjust position of stripes by pulling ropes from side to side.
5. Tension stripes to align with center and side poles, then tie guy rope to tent stake. Over tensioning will result in wrinkles. Guy rings at end of stripes should not be fastened to tent side pole pins.
6. Removal of stripes should be reverse of above steps.



Thank you for purchasing an Anchor product. In return, we pledge Quality, Service and Craftsmanship and are available for any questions you may have or assistance you may need.

## PHONE NUMBER

812-867-2421

## FAX NUMBER

812-867-0547

Anchor products are of superior design and operate best within the parameters of these instructions. It is **IMPERATIVE** that the instructions be carefully read and **COMPLETELY FOLLOWED**. Please read installation instructions before the installation or removal of this product. Installation instructions are available at [www.anchorinc.com](http://www.anchorinc.com).

## CAUTION

1. For each installation, the installer is solely responsible for evaluation of the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent Installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.
3. Proper safety equipment should be used at all times to insure a safe installation and take down. We suggest a careful examination be made to determine safety equipment needed, such as hard hats, steel toe shoes, safety glasses and other as required.
4. Anchor stands behind its products in accordance with its standard Terms and Conditions of sale. A copy of our Terms and Conditions of Sale can be obtained by contacting Anchor at the telephone number, address on this document.