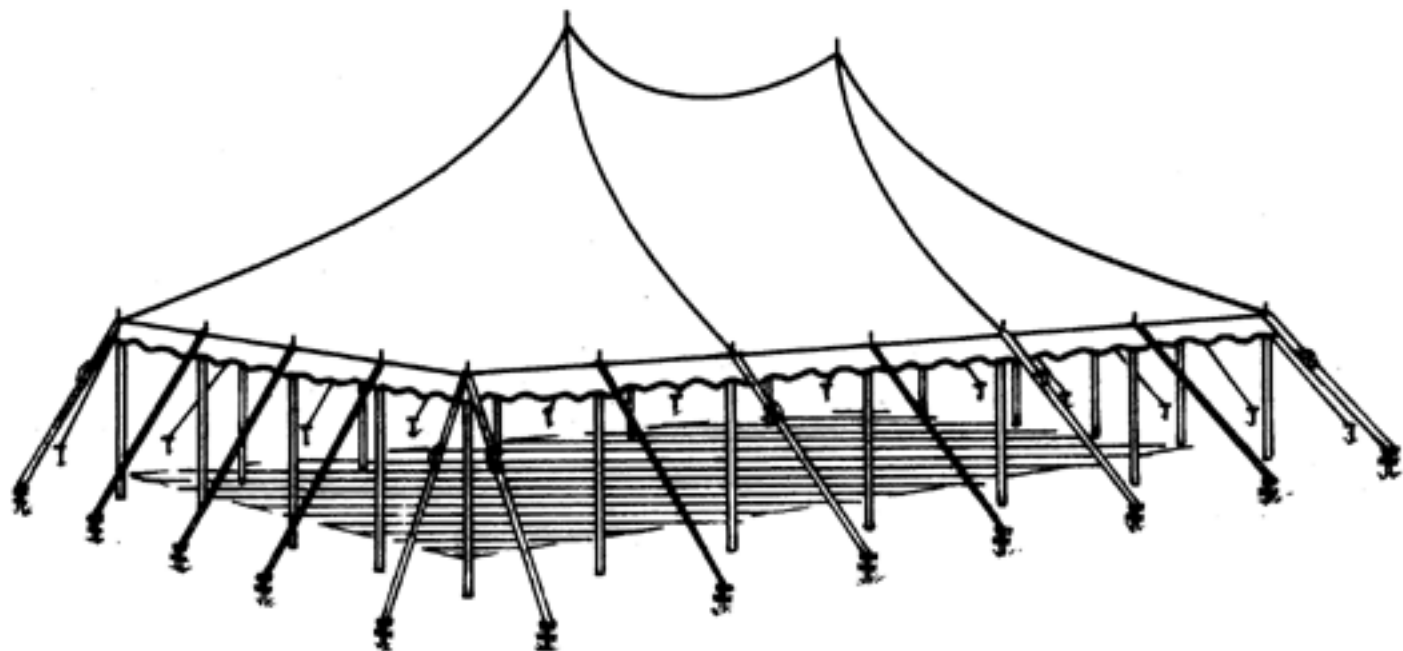


CENTURY[®] MATE

EXPANDABLE ASSEMBLY INSTRUCTIONS



30' WIDE SYSTEMS



(812) 867-2421
(812) 867-0547 FAX

PRODUCTION FACILITIES:
Evansville, IN
Bradenton, FL



SALES OFFICES:
1100 Burch Drive, P.O. Box 3477
Evansville, IN 47733-3477 USA

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Rapid Response

Service Satisfaction Since 1892

CENY 0

**MANPOWER
REQUIRED**

Two experienced installers should be able to assemble a 30' x 45' tent in approximately one hour.

TOOLS REQUIRED

- Sledge Hammers
- Stake Driver
- 2 Measuring Tapes

**INSPECT SITE
CAUTION:**

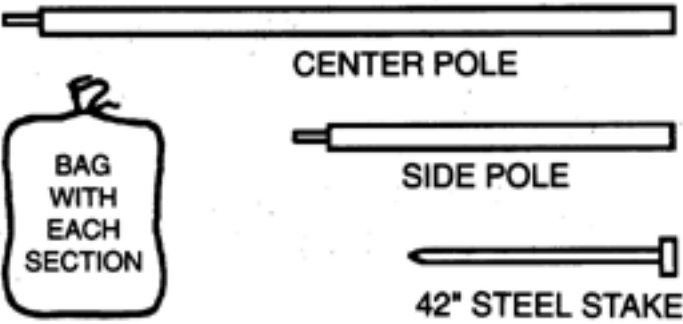
Consult local utility company, prior to installation.

Prior to assembly be sure to look around area for obstacles, pipes, wires, etc.

LAYOUT & CHECK

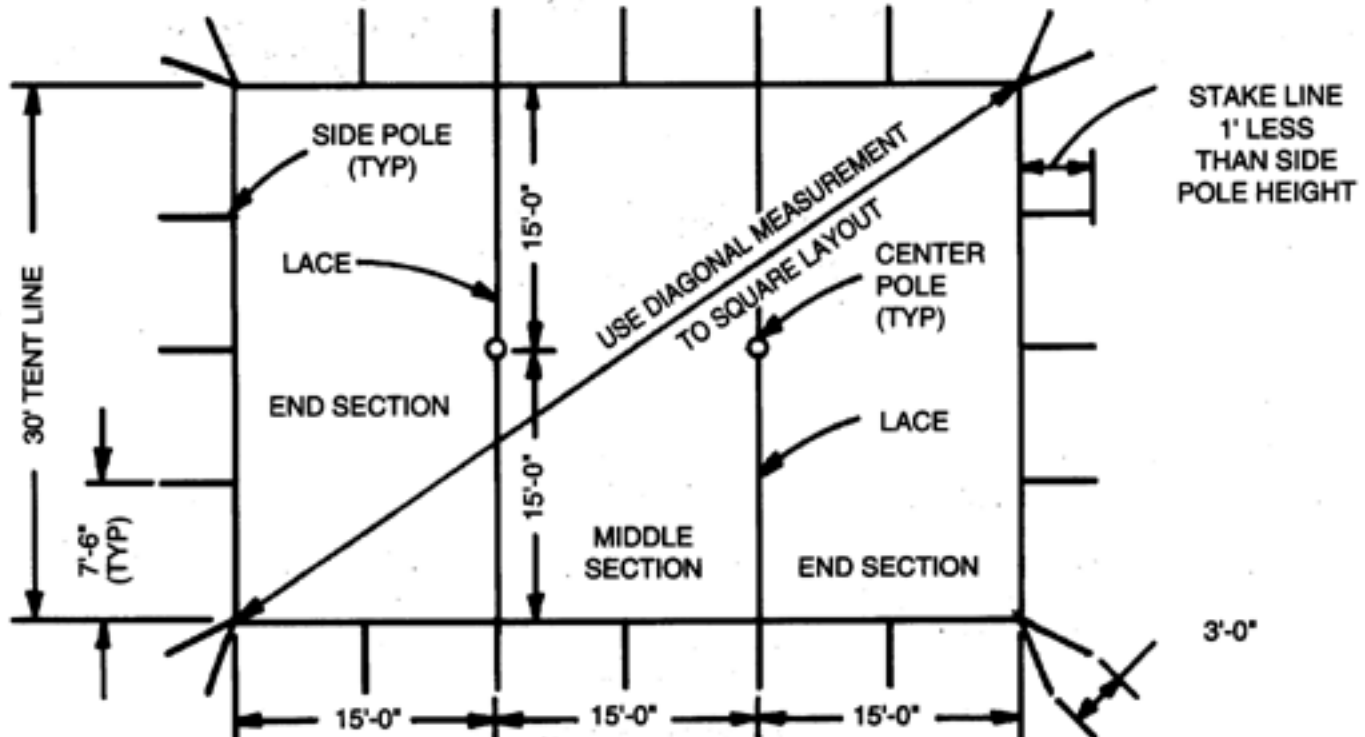
Use parts list for a quick identification and check list for proper quantities.

30' CENTURY TENT PARTS LIST



PARTS	ENDS (PAIR)	MIDDLE
CENTER POLE	1	1
SIDE POLE	16	4
STAKES	20	4
BAG WITH END SECTION	2	-
BAG WITH MIDDLE SECTION	-	1

1 MEASURE LAYOUT 30' X 45' USED AS EXAMPLE THROUGHOUT. MARK LOCATION OF STAKES, SIDE POLES & CENTER POLES.



2

LAYOUT AT SITE

Drive stakes at points located.

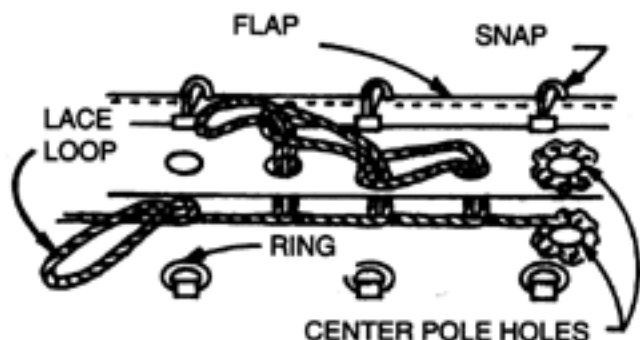
Spread drop cloths and unroll tent.

Any objects with sharp projections which must remain on site under the tent should be padded and taped.

3 LACING INSTRUCTIONS

With tent sections on ground, overlap center pole hole with grommet side on top. Starting at ridge, push first loop through corresponding grommet.

Continue lacing process and cover lacing with protective flap and snap to rings or rope as you move down tent section.



Tie off the last long lacing loop.

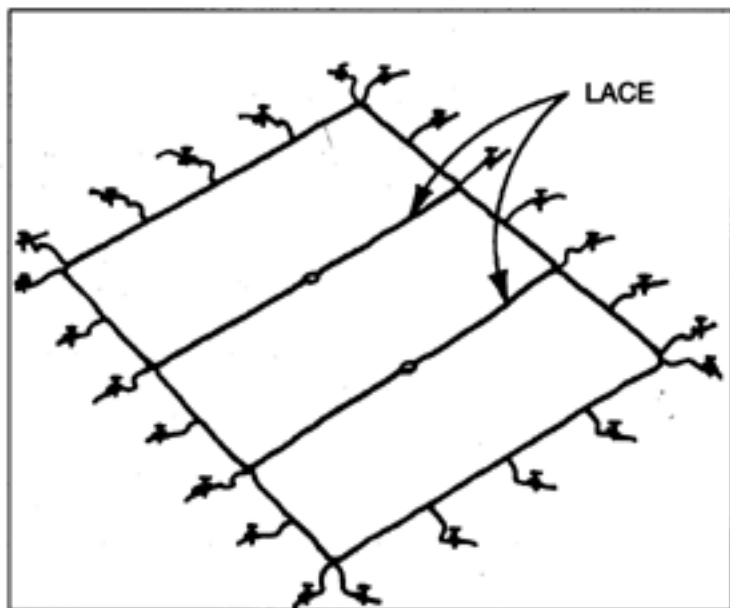
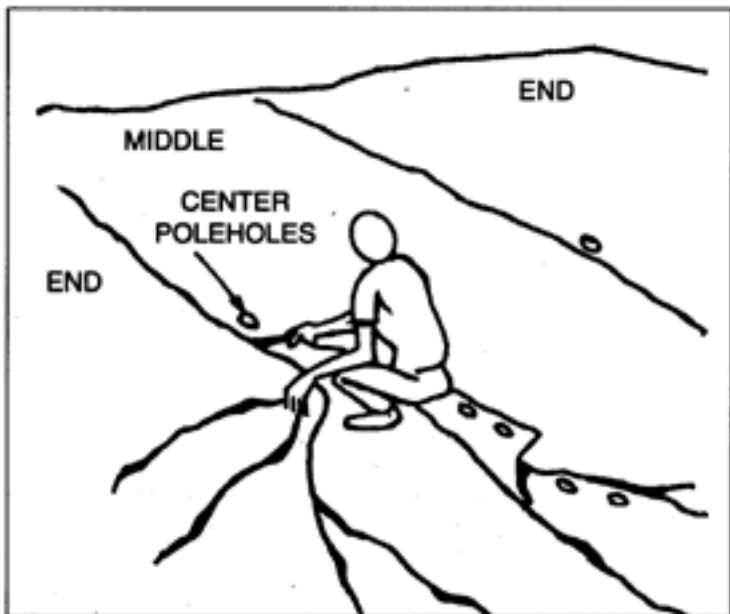
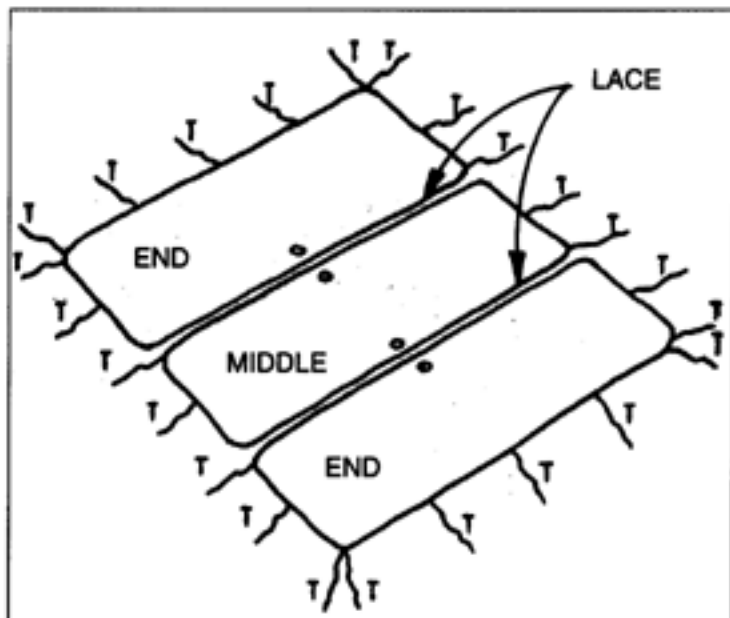
Attach snap to ring at eave. Repeat lacing steps on opposite side.

4 TIE DOWN AFTER LACING

After lacing and snapping sections, tie-off guys loosely about 2' from the end of each guy line.



Half hitch knot for quick tie down and easy adjustment on stakes.

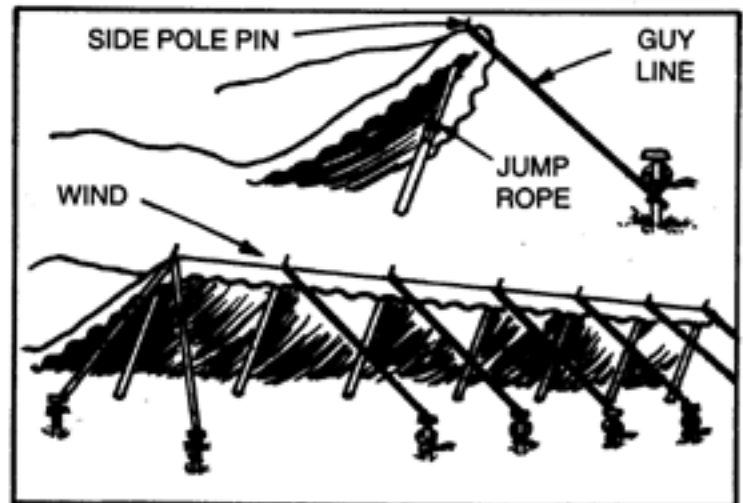


5 RAISE SIDE POLES

Start at side opposite wind. Insert each side pole pin into side pole hole and raise slightly less than perpendicular. Bottom of each pole should be pointed inward toward center of tent.

Tie jump rope around each side pole as it is inserted in pole hole.

Continue around tent.

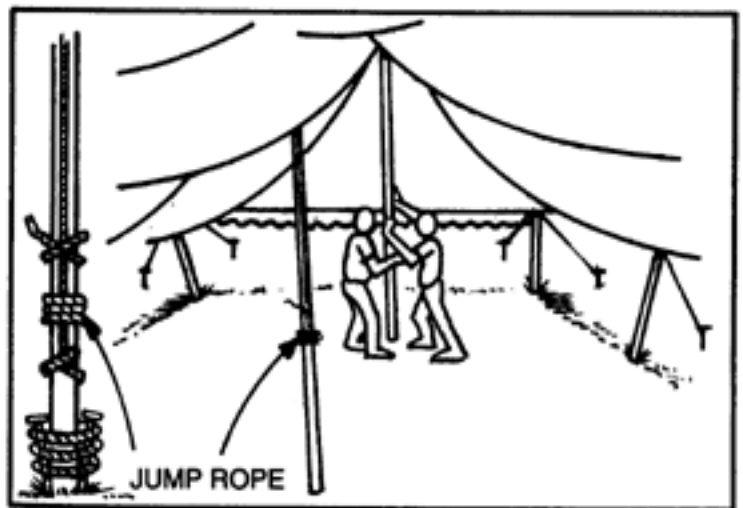


6 RAISE CENTER POLES

One installer to guide center pole pin through hole to prevent snagging or tearing of fabric as pole is being raised to position.

Raise to upright position and tie off jump rope to pole.

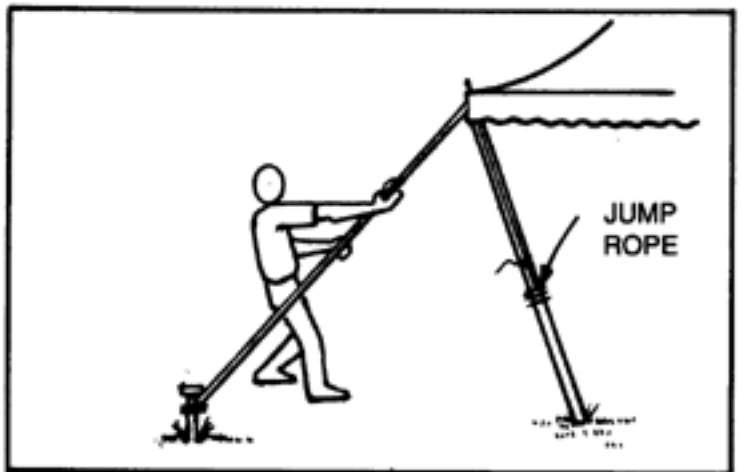
CAUTION: At this point, properly stake all center poles to prevent movement. Lash pole to two stakes (not provided).



7 SIDE POLE ADJUSTMENT

Tighten guy lines and then set side poles to upright position. Adjust pole positions and guy line tension to properly pull out tent.

Protective covers are recommended for all stakes.



8 TAKE DOWN

1. Spread ground cover.
2. Slant side poles inward.
3. Remove center and side poles.
4. Reverse installation steps.

IMPORTANT:

Check Guy Lines periodically for tightness and maintaining of good condition. Stakes provided are for average soil conditions. Sandy soil or asphalt may require additional staking. Proper installation suitable to site conditions is the responsibility of the installer. Store tent in a cool, dry area. Never store while wet or damp.



Thank you for purchasing an Anchor product. In return, we pledge quality, service and craftsmanship and are available for any questions you may have or assistance you may need.

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Anchor products are of superior design and operate best within the parameters of these instructions. It is imperative that the instructions be carefully read and completely followed.

CAUTION:

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.
3. Proper safety equipment should be used at all times to ensure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel toe shoes, safety glasses and other as required.
4. Disclaimer - Anchor Industries disclaims and excludes all express or implied warranties of merchantability and fitness for a particular purpose. The product is sold "as is" and no warranty shall apply. The user shall determine the suitability of the product for the intended use and assumes all risk and liability. Anchor Industries shall not be liable in tort or in contract for any loss or damage, direct, incidental or consequential arising out of the use of or the inability to use the product.